

TECHNICAL BULLETIN 933

For High Accuracy Applications

The DDM 2911 PLUS Automatic Density Meter



Densitometry

Applications

The DDM 2911 PLUS Density Meter, with high precision Peltier temperature control of sample, has the features to meet the needs of today's industries.



BEVERAGES, SPIRITS, WINE

- The US Alcohol and Tobacco Tax and Trade Bureau (TTB) requires 0.02% Ethanol accuracy for testing of % Ethanol in wine, beer, and spirits for the purposes of taxation and labeling.
- The DDM2911 Plus offers 0.01% accuracy for Ethanol testing
- Direct and accurate means of [°]Brix determination, [°]Plato, [°]Balling, Proof, % Solids



PETROLEUM

- Measure API, Density and Specific Gravity values in accordance with ASTM D1250, ASTM D4052, ASTM D4806, ASTM D5002, ASTM D5931, ISO 12185 and DIN 51757
- QC incoming raw materials
- Research new products and additives
- Withstands harsh and heavy use environments
- Calibrate using petroleum standards



CHEMICAL

- Measure in units of Kg/m³, g/cm³, g/mL, pounds/gallon, specific gravity, Baumé and more
- Determine concentrations in: %, molarity, normality, mole fraction, ppm, and more
- Check batch consistency and ensure proper blending ratios
- Wetted materials compatible with the most aggressive chemicals



PHARMACEUTICAL

- Capable of 2,3,4 or more multiple measurements with standard deviation, mean, min and max reading for true cGLP/GMP compliance
- Complete IQ/OQ/PQ documentation
- Checking of raw materials and product release
- 21CFR11 Compliance; Electronic Signature and Secure Data Storage
- Compliant with USP 29<841>, JP, BP and EP

Flexible Method Management

Factory installed measurement methods allow for immediate selection of the correct method to match the most common applications.

For unique measurement applications, create a sample method using an unlimited number of Concentration Tables, Formulas, and Polynomials to match the measurement methods used in your laboratory.

| Method Management | | | | | | | | | |
|-----------------------------|---------|-------------------------------|--|--|--|--|--|--|--|
| NAME | TYPE | ADD | | | | | | | |
| AOAC Ethanol | Factory | COPY | | | | | | | |
| Brix | Factory | COPT | | | | | | | |
| Crude Oil | Factory | HIDE | | | | | | | |
| Density | Factory | <u> </u> | | | | | | | |
| Density Continuous | Factory | RENAME | | | | | | | |
| Density through Temperature | Factory | DEMANIE | | | | | | | |
| Density VC | Factory | VIEW | | | | | | | |
| Factory QC Testing | Factory | <u>Y</u> IZW | | | | | | | |
| Fuel Oil | Factory | RESULTS METHOD CONFIGURATION | | | | | | | |
| Lubricants | Factory | | | | | | | | |
| OIML Ethanol | Factory | | | | | | | | |
| | | <u>C</u> LOSE | | | | | | | |

A Few Examples of Possible Customized Methods

- Concentration D2O Heavy Water
- Proofing of Ethanol Sample
- Density of Gasses
- Testing of aspartame and other artificial sweeteners
- Monomer Solutions
- Hydrogen Peroxide
- Determination of Partial Specific Volume
- ppm, Normality, Molarity
- % Toluene in Heptane
- Mole Fraction of Methanol
- Purity of sample testing
- Density of Gasses and Aerosols
- Potassium Permanganate
- Sweeteners
- Ultracentrifugation applications
- SG of Urine
- Sodium Hydroxide

The Simplicity of Touch Screen Measure

Full Feature VideoView™ with Automatic Scanning of Entire U-Tube

VideoView provides superior high resolution visual bubble detection within your sample with live on-screen video viewing. Simultaneous images of both a 2X magnification view of the entire tube and a 10X magnification with a scanning video is possible. The 10X magnification is also extremely helpful in detecting the cleanliness of the glass U-tube. Both images are saved with sample results and may be viewed and or printed as desired.



A full view of the entire U-tube is possible without any obstruction. Automatic Scanning of U-tube under the 10X magnification of the entire U-tube and manual control is possible to view any position of the U-tube. The clarity, magnification and resolution is the very best available. Rudolph's exclusive VideoView is protected under Patent #7,437,909.

- Simultaneous views of a 2X magnification with a second 10X image of the U-tube possible.
- The entire view of the U-tube is available for both images
- Both images are saved and can be viewed, exported and/or printed with measurement results.
- Automatic Bubble detection available which will flag the sample(s) with suspected bubble

Oscillating U-Tube with Viscosity Correction and Reference Oscillator

(Patent # 7,735,353)

The DDM 2911 PLUS oscillating U-tube with full range viscosity correction and reference oscillator allows long term calibration stability and measurement at all temperatures with a single calibration.

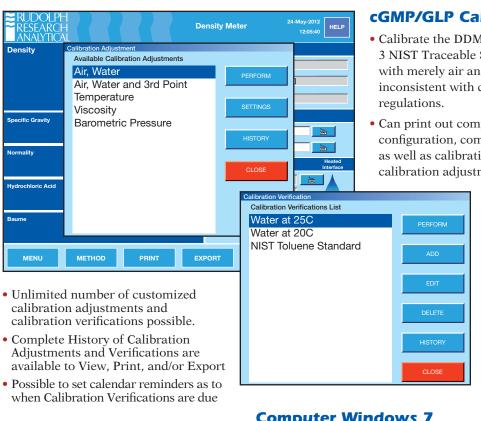


Full 21CFR Part 11 Instrument Level Compliance

The DDM 2911 PLUS 21CFR Part 11 software module is easily enabled through the user friendly touch screen. This module gives you full compliance with:

- Electronic signature
- Access levels
- Internal write protected storage
- Unique passwords
- Write protected documents sent directly to server

ment with the Flexibility of Windows® 7

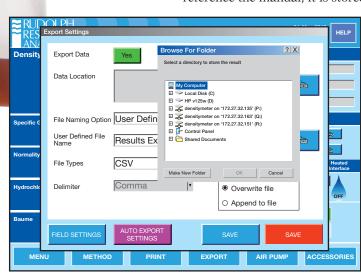


cGMP/GLP Calibration

- Calibrate the DDM 2911 PLUS with 2 or 3 NIST Traceable Standards - calibrating with merely air and water appears inconsistent with cGMP/GLP compliance
- Can print out complete method configuration, communication settings, as well as calibration verification and calibration adjustment data/history.
 - Measured values can be shown continuously as temperature stability is being reached or, at the discretion of the user, measured values will only be displayed once the final answer is reached and completely stable.

Computer Windows 7 **Embedded Based Flexibility**

- 8 gigabytes of internal memory allow almost unlimited capacity for saving measurement data. The DDM 2911 PLUS is network ready and data may also be saved directly to your server or to any directory desired.
- Internet access is possible directly from the DDM 2911 PLUS touch screen. Disk Protection feature protects the operating system against malware infections in networked environments.
- · Windows based navigation architecture is so intuitive that most operators will never read the manual. But should you wish to reference the manual, it is stored right on the DDM 2911 PLUS
 - internal memory.
 - Copy methods, transfer concentration tables, download data, etc., via the USB ports on the front of unit.
 - Five USB ports allow for quick and easy connection to a mouse, keyboard, printer, bar code scanner, or memory stick.
 - Embedded Windows 7 prevents any and all viruses and malware



Full cGMP/GLP Compliance



Versatile Communication Capability

The DDM 2911 PLUS standard communication package includes:

- Ethernet Port for Network Cable Connection
- 5 USB ports
- 2 RS 232 ports

Allowing the capability to:

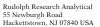
- Export measurement results with saved video view images to a thumb drive, store it locally on the C:\ drive, or easily send data to any external PC, LIMS, SAP, etc.
- Print measurement results to any local or networked printer. Most all printers are supported by Windows 7[®] but if required the driver may be added
- Save measurement data direct to your Network/Server



cGMP/GLP Printing

Sample measurement reports are edited quickly and easily. Just import your logo to the DDM 2911 PLUS Density Meter and print your company's customized "C of A" directly.







Date: February 19, 2011

This sample was measured on DDM 2911 PLUS serial number 20212, manufactured by Rudolph Research Analytical, Hackettstown, NJ, USA,

Temperature: 20.0 Deg C

| No | Sample ID | Density | Sp. Gravity | Normality | HCL % wt | * Baume | Time |
|----|-----------|---------|-------------|-----------|----------|---------|-------------|
| 1 | 8421 | 1.09803 | 1.1000 | 6.0092 | 19.95 | 12.94 | 14:20:50 PM |
| 1 | 8421 | 1.09803 | 1.1000 | 6.0092 | 19.95 | 12.94 | 14:21:40 PM |
| 1 | 8421 | 1.09803 | 1.1000 | 6.0092 | 19.95 | 12.94 | 14:22:30 PM |
| 1 | 8421 | 1.09803 | 1.1000 | 6.0092 | 19.95 | 12.94 | 14:23:20 PM |
| 1 | 8421 | 1.09803 | 1.1000 | 6.0092 | 19.95 | 12.94 | 14:24:10 PM |
| | | | | | | | |

Counts 1.0980 Average 0.0000 Maximum Minimum

Capable of making multiple measurements on a single sample and reporting complete statistical data and all measurement results

NIST Traceable Calibration Standards

Rudolph knows how important it is to calibrate with Traceable Standards and therefore, we include either a NIST or UKAS standard in the accessories provided with your density meter. The DDM 2911 PLUS standard accessories include:

- Ouick Start Guide
- IOOOPO Documentation
- Rinse/Sample Waste Container Filling Nozzles
- Connecting Fittings & Tubing
- Traceable Standard

Manual

• Luer Syringes

Automate your Laboratory with a Rudolph Automation System

The DDM 2911 PLUS can be combined with various Rudolph Automation Systems and Sample Handling Accessories. Available are Peristaltic Pumping, Heated Sampler, the ECS (Easy Clean System), and the Rudolph R837 AutoFlex Sampler.

The Rudolph Research R837 AutoFlex is a perfect instrument combination for labs where a high volume of daily samples are required.

The R837 AutoFlex Sampler Facilitates:

- Flexible bottle size, Test Tube size, Boston Rounds:1oz, ½ oz, virtually any size.
- Flexible Rack configurations: heated and unheated on the same carousel.
- Automated sample introduction
- Flexible Method Selection: Suction mode, Pressure mode, Rinse and Dry Duration.
- Waste disposal
- Programmable cleaning and drying
- Automatic low solvent and waste full level detection.
- Minimal operator training required: Less than 5 minutes.
- System Configuration minimal sample volume: 1.5 mL
- Just place your sample in front of the instrument and press start
- Each measurement ends with a cleaning cycle so the instrument is always immediately available for the next measurement.
- A heated interface is available.
- Fast throughput, 2-5 min complete cycle time.
- Automation saves operator time and increases your lab's efficiency.



Operation is completely automatic. The sample is measured and the data recorded. Depending on how the system is configured the data may also be printed, saved as an Excel file or transferred to a LIMS system.

Other Automation Systems and Instrument Combinations are available. A Rudolph Research Automation specialist can help you configure a system for your application.

Specifications of the DDM 2911 PLUS

Measurement Ranges: Density: 0 to 3 g/cm³ Temperature: 0 °C to 95 °C

(controlled via Peltier) **Pressure:** 0 to 10 bars

Measurement Continuous, Single, Multiple Modes:

Measurement Mechanical Oscillator Method Technique:

Accuracy: Density: 0.00001 g/cm³ Temperature: 0.03 °C

Ethanol
Measurements: Better than 0.01% v/v

Repeatability: Density: 0.000005 g/cm³ Temperature Selectable to: 0.001 °C

Resolution: Density: 0.000001 g/cm³

Temperature Selectable to: 0.001 °C

Minimum Sample Volume: Less than 1mL

Wetted Materials: Borosilicate glass, ECTFE, PTFE

ECIFE, FIFE

Operating System:Windows 7® Embedded;
embedded software safe from
maleware and viruses

Measurement 30 - 60 seconds

Time:

Display: 10.4 inch diagonal TFT type LCD with

wide viewing angle, anti-glare flat panel touch screen, 300 nits brightness, 800 x 600 pixels, chemical, scratch and spill resistant monitor, the industry's largest and most

flexible interface

Communication Interface:

Touch Screen User Interface, 5 – USB Ports, 2 – RS232 Ports, Ethernet Port for Network Connection, Keyboard Bar Code Scanner,

Mouse, Network Capabilities

Video Scanning & Magnification:

Two video assisted views of the entire cell possible; a 2x magnified image and a 10x magnified image. Both may be <u>Saved</u> with

measurement results

Automatic

Bubble Detection: Automatically warns operator of bubbles

Internal Memory:

Wemory: 8 GB Non-removable Compact Flash

Operating18.36" (L) x 11.80" (W) x 13.90" (H)
46.61 cm (L) x 29.97 cm (W) x 35.30 cm (H)

Shipping 24.5" (L) x 17.5" (W) x 22" (H) 62cm (L) x 44cm (W) x 56cm (H)

Shipping Weight: 50 lbs. (23kg)

Power Supply: 85 to 260 VAC; 48 to 62 Hz

Power

Consumption: 140 Watts at peak

Manufactured and Designed in the USA

